



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4054-001
Job Sheet 178519



Part No: D4054-001

Job Qty: 1 ea

DAS
21
9-89

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG-REV A IPP rev A 10.01.19 new issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Small Fab-3		SmB
100	Small Fab	1 pcs	6/18/18	6/18/18	0.00	0.68	Small Fab-5		SmB
110	QC	1 pcs	6/18/18	6/18/18	0.00	0.00	QC5		38
120	Packaging	1 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-2	st 214 90	JUN 10 2018
130	QC21-SA	1 Ea	6/18/18	6/18/18	0.00	0.00	QC21		DAS 21 180620

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-8D	Nut	4 pcs (2 ea)	90-Start up Operation	13790
M6061T6T0.500W.049	6061-T6 Round Tube .500 X.049W	1.7800 ft (1.78 ea)	90-Start up Operation	5065703
MS20819-8D	Sleeve	4 Ea (2 ea)	90-Start up Operation	137391

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-8D	2	3	0
	M6061T6T0.500W.049	2	121	0
	MS20819-8D	2	5	0

Part Specifications

Specifications could not be found.

Plex 6/1/18 10:05 AM dart.lacelle.linda



Container No: S082148



Part: D4054-001

Job No: 178519

Serial No/Batch: S082148

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/19/18